

DRAGON



DRAGON plastic horizontal centrifugal pumps are high performance pumps operated by a direct-drive electric motor for fast fluid transfer and drainage with flow-rates ranging from 6 to 40 m3/h. The special semi-opened impeller design allows continuous pumping even with dirty fluids with apparent viscosity up to 500cps. and small suspended solids. DRAGON centrifugal pumps feature a solid pump casing and a lantern for connecting the electric motor and inspection of the mechanical seal. The semi-opened impeller is fitted to the pump shaft that is integral with the drive shaft of the electric motor. The shaft mechanical seal is housed at the rear of the impeller.

MAIN FEATURES

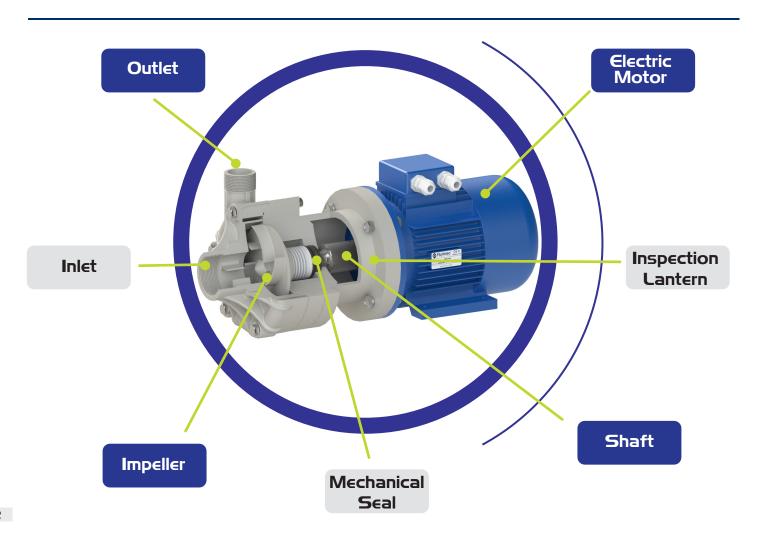
- Casing and impeller in PP and PVDF
- O-ring in EPDM and VITON
- Single Mechanical Seal
- Max delivery head 25 mts
- Max flow Rate: 40 m3/h
- Temperature: from -20 °C to + 95°C
- Max viscosity: 500 CPS
- Electric motors from 0,37 Kw up to 5,5kW
- Specific Gravity up to 1.9

INSTALLATION



POSITIVE SUCTION

DRAGON centrifugal pumps should only be installed with the shaft positioned horizontally in a positive suction head arrangement. Suitable devices should be fitted to prevent dry running and the formation of a vortex and possible air suction. Running dry or with air bubbles can cause damage to the mechanical seal.



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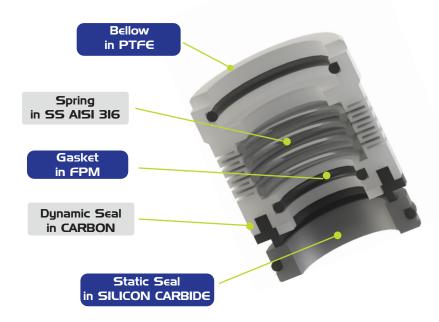


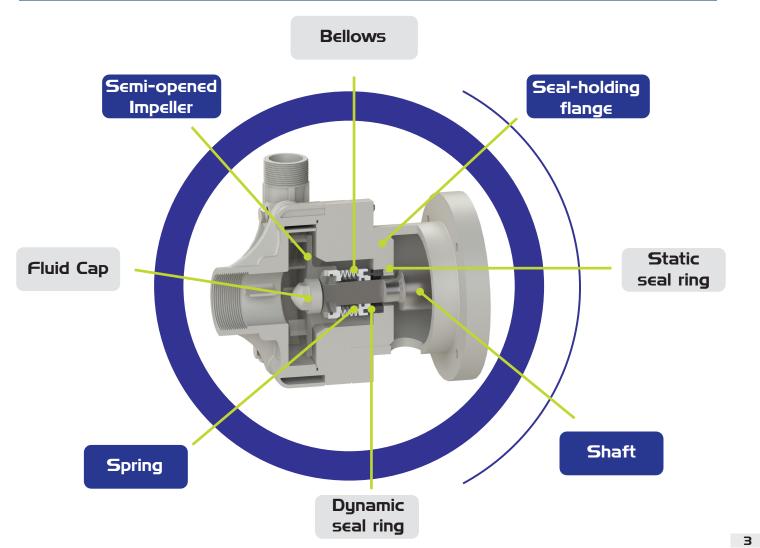
DRAGON mechanical seal is designed with externally 100% virgin PTFE bellows for extreme corrosion resistance applications. The entire seal assembly and component parts employ mechanical drive to prevent slippage on the shaft or sleeve. Seal assembly is outside mounted and internally pressurized.



MAIN FEATURES

- Special design
- Anti-rotation
- High chemical design
- SiC/C/FPM/SS304
- Able to handle dirty fluid





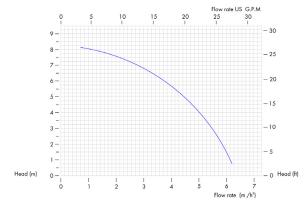




TECHNICAL DATA

Inlet connections 1" 1/2 F 1" M Outlet connections Max. Flow rate 6 m3/h Max. Delivery head 8 mts Max Viscosity 100 cps Temperature PP -5°C +65°C Temperature PVDF -20°C +90°C Impeller **Semi-Opened**

PERFORMANCE



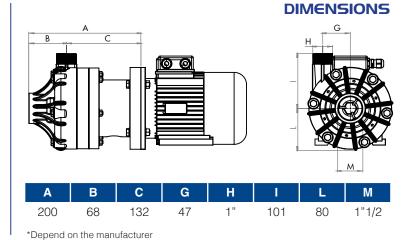
The curves and performance values refer to pumps with free delivery outlet with water at 20 °C, and two poles motor 50 Hz. These data may vary according to the construction materials and hydraulic conditions.

SPECIFIC GRAVITY TABLE

L = 0,37 Kw	M = 0,55 Kw	H = 0,75 Kw
up to 1,2	up to 1,5	up to 1,9

MOTOR SPECIFICATION

SIZE	Kw	DESIGN
IEC 71	0,37	B3+B5
IEC 71	0,55	B3+B5
IEC 71	0,75	B3+B5



MODEL	CASING	O RING	MECHANICAL SEAL	CONNECTIONS	PUMP DESIGN	MOTOR VERSION
DR006	P = PP K = PVDF	D = EPDM V = VITON	T1 = SIC + C	1 = BSP STD 2 = FLANGED	L = LOW DENSITY M = MEDIUM DENSITY H = HIGH DENSITY	IE = IEC FLANGE

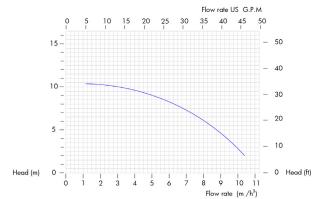




TECHNICAL DATA

Inlet connections	1" 1/2 F
Outlet connections	1" M
Max. Flow rate	10 m3/h
Max. Delivery head	10 mts
Max Viscosity	150 cps
Temperature PP	-5°C +65°C
Temperature PVDF	-20°C +90°C
Impeller	Semi-Opened

PERFORMANCE



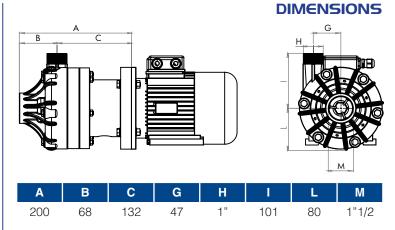
The curves and performance values refer to pumps with free delivery outlet with water at 20 °C, and two poles motor 50 Hz. These data may vary according to the construction materials and hydraulic conditions.

SPECIFIC GRAVITY TABLE

L = 0,55 Kw	M = 0,75 Kw	H = 1,1 Kw
up to 1,2	up to 1,5	up to 1,9

MOTOR SPECIFICATION

SIZE	Kw	DESIGN
IEC 71	0,55	B3+B5
IEC 71	0,75	B3+B5
IEC 80	1,1	B3+B5



*Depend on the manufacturer

MODEL	CASING	O RING	MECHANICAL SEAL	CONNECTIONS	PUMP DESIGN	MOTOR VERSION
DR010	P = PP K = PVDF	D = EPDM V = VITON	T1 = SIC + C	1 = BSP STD 2 = FLANGED	L = LOW DENSITY M = MEDIUM DENSITY H = HIGH DENSITY	IE = IEC FLANGE





TECHNICAL DATA

Impeller

Inlet connections 1" 1/2 F 1" M Outlet connections Max. Flow rate 15 m3/h Max. Delivery head 12 mts Max Viscosity 200 cps Temperature PP -5°C +65°C Temperature PVDF -20°C +90°C

PERFORMANCE Flow rate US G.P.M 70 _ 50 15 – _ 40 10 – _ 30 _ 20 - 10 O Head (ft) 0 -Head (m) 15 Flow rate (m/h^3) n water at 20 °C, and two poles motor 50 Hz.

The curves and performance values refer to pumps with free delivery outlet with water at 20 $^{\circ}$ These data may vary according to the construction materials and hydraulic conditions.

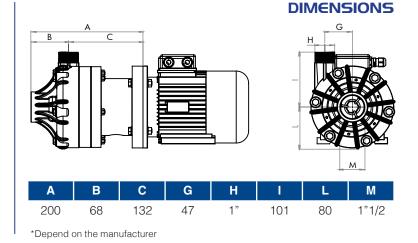
SPECIFIC GRAVITY TABLE

L = 0,75 Kw	M = 1,1 Kw	H = 1,5 Kw
up to 1,2	up to 1,5	up to 1,9

Semi-Opened

MOTOR SPECIFICATION

SIZE	Kw	DESIGN
IEC 80	0,75	B3+B5
IEC 80	1,1	B3+B5
IEC 80	1,5	B3+B5



MODEL	CASING	O RING	MECHANICAL SEAL	CONNECTIONS	PUMP DESIGN	MOTOR VERSION
DR015	P = PP K = PVDF	D = EPDM V = VITON	T1 = SIC + C	1 = BSP STD 2 = FLANGED	L = LOW DENSITY M = MEDIUM DENSITY H = HIGH DENSITY	IE = IEC FLANGE

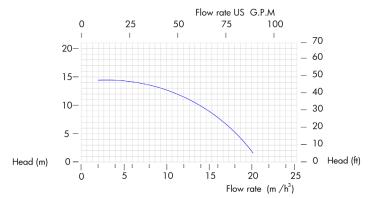




TECHNICAL DATA

Inlet connections	2" F
Outlet connections	1" 1/2 M
Max. Flow rate	20 m3/h
Max. Delivery head	15 mts
Max Viscosity	300 cps
Temperature PP	-5°C +65°C
Temperature PVDF	-20°C +90°C
Impeller	Semi-Opened

PERFORMANCE



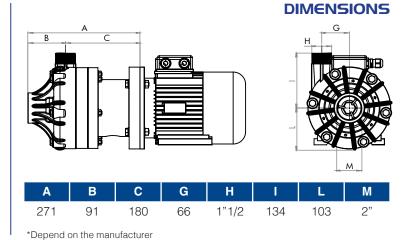
The curves and performance values refer to pumps with free delivery outlet with water at 20 °C, and two poles motor 50 Hz. These data may vary according to the construction materials and hydraulic conditions.

SPECIFIC GRAVITY TABLE

L = 1,1 Kw	M = 1,5 Kw	H = 2,2 Kw
up to 1,2	up to 1,5	up to 1,9

MOTOR SPECIFICATION

SIZE	Kw	DESIGN
IEC 80	1,1	B3+B5
IEC 90	1,5	B3+B5
IEC 90	2,2	B3+B5



MODEL	CASING	O RING	MECHANICAL SEAL	CONNECTIONS	PUMP DESIGN	MOTOR VERSION
DR020	P = PP K = PVDF	D = EPDM V = VITON	T1 = SIC + C	1 = BSP STD 2 = FLANGED	L = LOW DENSITY M = MEDIUM DENSITY H = HIGH DENSITY	IE = IEC FLANGE

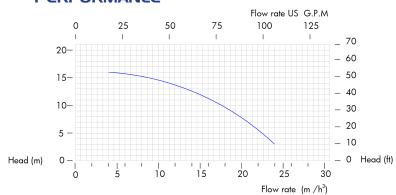




TECHNICAL DATA

Inlet connections	2" F
Outlet connections	1" 1/2 M
Max. Flow rate	25 m3/h
Max. Delivery head	16 mts
Max Viscosity	400 cps
Temperature PP	-5°C +65°C
Temperature PVDF	-20°C +90°C
Impeller	Semi-Opened

PERFORMANCE



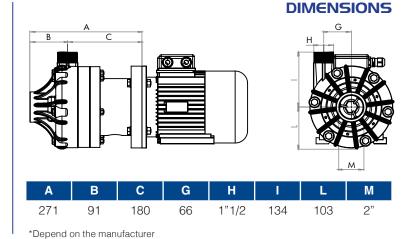
The curves and performance values refer to pumps with free delivery outlet with water at 20 °C, and two poles motor 50 Hz. These data may vary according to the construction materials and hydraulic conditions.

SPECIFIC GRAVITY TABLE

L = 1,5 Kw	M = 2,2 Kw	H = 3 Kw
up to 1,2	up to 1,5	up to 1,9

MOTOR SPECIFICATION

SIZE	Kw	DESIGN
IEC 90	1,5	B3+B5
IEC 90	2,2	B3+B5
IEC 100	3	B3+B5



MODEL	CASING	O RING	MECHANICAL SEAL	CONNECTIONS	PUMP DESIGN	MOTOR VERSION
DR025	P = PP K = PVDF	D = EPDM V = VITON	T1 = SIC + C	1 = BSP STD 2 = FLANGED	L = LOW DENSITY M = MEDIUM DENSITY H = HIGH DENSITY	IE = IEC FLANGE

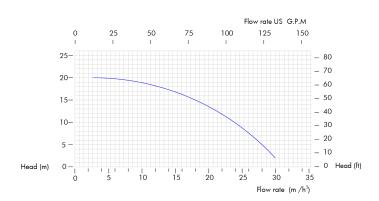




TECHNICAL DATA

Inlet connections	2" F
Outlet connections	1" 1/2 M
Max. Flow rate	30 m3/h
Max. Delivery head	20 mts
Max Viscosity	500 cps
Temperature PP	-5°C +65°C
Temperature PVDF	-20°C +90°C
Impeller	Semi-Opened

PERFORMANCE



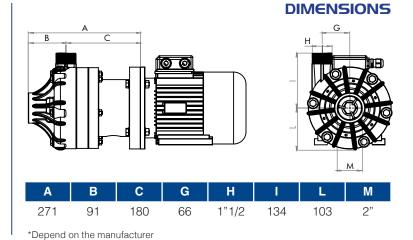
The curves and performance values refer to pumps with free delivery outlet with water at 20 $^{\circ}$ C, and two poles motor 50 Hz. These data may vary according to the construction materials and hydraulic conditions.

SPECIFIC GRAVITY TABLE

L = 2,2 Kw	M = 3 Kw	H = 4 Kw
up to 1,2	up to 1,5	up to 1,9

MOTOR SPECIFICATION

SIZE	Kw	DESIGN
IEC 90	2,2	B3+B5
IEC 100	3	B3+B5
IEC 112	4	B3+B5



MODEL	CASING	O RING	MECHANICAL SEAL	CONNECTIONS	PUMP DESIGN	MOTOR VERSION
DR030	P = PP K = PVDF	D = EPDM V = VITON	T1 = SIC + C	1 = BSP STD 2 = FLANGED	L = LOW DENSITY M = MEDIUM DENSITY H = HIGH DENSITY	IE = IEC FLANGE

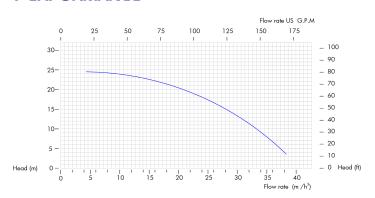




TECHNICAL DATA

Inlet connections	2" F
Outlet connections	1" 1/2 M
Max. Flow rate	40 m3/h
Max. Delivery head	25 mts
Max Viscosity	500 cps
Temperature PP	-5°C +65°C
Temperature PVDF	-20°C +90°C
Impeller	Semi-Opened

PERFORMANCE



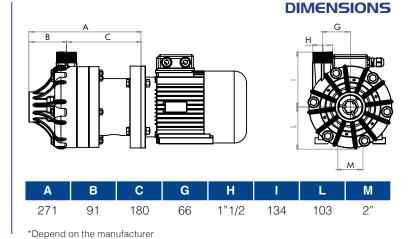
The curves and performance values refer to pumps with free delivery outlet with water at 20 $^{\circ}$ C, and two poles motor 50 Hz. These data may vary according to the construction materials and hydraulic conditions.

SPECIFIC GRAVITY TABLE

L = 3 Kw	M = 4 Kw	H = 5,5 Kw
up to 1,2	up to 1,5	up to 1,9

MOTOR SPECIFICATION

SIZE	Kw	DESIGN	
IEC 100	3	B3+B5	
IEC 112	4	B3+B5	
IEC 112	5,5	B3+B5	



MODEL	CASING	O RING	MECHANICAL SEAL	CONNECTIONS	PUMP DESIGN	MOTOR VERSION
DR040	P = PP K = PVDF	D = EPDM V = VITON	T1 = SIC + C	1 = BSP STD 2 = FLANGED	L = LOW DENSITY M = MEDIUM DENSITY H = HIGH DENSITY	IE = IEC FLANGE





BASKET STRAINER FILTERS IN PP

Installed on the suction of the pumps, protects them from suspended solids and impurity.



REINFORCED PVC HOSE

With metal reinforcement for suction/discharge, also food-grade.



INOX TROLLEY

It makes pumps transportable.



FOOT BALL VALVE

Realized in PP and PVDF. Size available 1" - 1"1/4 - 1"1/2 - 2" Used to prevent the suction hose from emptyng.



ANTI VIBRATION FEET KIT

Reduces physical vibration from AODD pump operation.



VALVES FITTINGS AND CONNECTIONS IN PP, PVC, INOX



PP, PVDF, ALU SS NOOZLE

Dispenser to delivery control and batching.



FLANGE CONNECTION KIT

It modifies a pump with BSP connection into a flanged pump.













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